

Date: Thursday, 19/03/2009 10:59:52 AM
 User: Julie Dawson

Process Sheet

| | |
|--|--|
| Customer : CU-DAR001 Dart Helicopters Services | Drawing Name : GASKET |
| Job Number : 46566 | |
| Estimate Number : 13487 | |
| P.O. Number : | Part Number : D38071 |
| This Issue : 19/03/2009 S.O. No. : | Drawing Number : D3807 REV.A |
| Prsht Rev. : NC | Project Number : N/A |
| First Issue : / / Type : SMALL /MED FAB | Drawing Revision : A |
| Previous Run : 46400 | Material : |
| Written By : | Due Date : 06/04/2009 Qty: 2 Um: Each |
| Checked & Approved By : <u>JW 09.03.19</u> | |
| Comment : Est Rev:A 08-07-21 new issue DD verified by:ec Est Rev:B 09-03-04 rev.a as per dwg DD verified by:EC | |

Additional Product

Job Number:



| | | |
|----------------|------------------------------|----------------------|
| Seq. #: | Machine Or Operation: | Description : |
|----------------|------------------------------|----------------------|

| | | |
|-----|------------|----------------------|
| 1.0 | MNEO60S063 | NEOPRENE SHEET 0.063 |
|-----|------------|----------------------|



Comment: Qty.: 2.0138 sf(s)/Unit Total : 4.0275 sf(s)
 NEOPRENE SHEET 0.063
 batch: 111015 13 9-3-22

| | | |
|-----|-----------|----------------|
| 2.0 | WATER JET | FLOW WATER JET |
|-----|-----------|----------------|



Comment: FLOW WATER JET
 1-Cut as per Dwg D3807
 Dwg Rev: A
 Prog Rev: A

13 9-3-22

2-Deburr if necessary

| | | |
|-----|-----|--|
| 3.0 | QC2 | INSPECT PARTS AS THEY COME OFF MACHINE |
|-----|-----|--|

**Comment:** INSPECT PARTS AS THEY COME OFF MACHINE

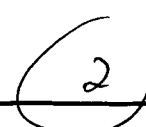
| | | |
|-----|-----|--------------|
| 4.0 | QC8 | SECOND CHECK |
|-----|-----|--------------|

**Comment:** SECOND CHECK509/03/23 (2)

| | | |
|-----|-------------|-----------------------|
| 5.0 | PACKAGING 1 | PACKAGING RESOURCE #1 |
|-----|-------------|-----------------------|



Comment: PACKAGING RESOURCE #1
 Identify with Dart part # using yellow paint marker and Stock
 Location: 1-1

509/03/23

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

Date: Thursday, 19/03/2009 10:59:52 AM
User: Julie Dawson

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: GASKET

Job Number: 46566

Part Number: D38071

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



09/03/24/10

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



mf 09-03-23

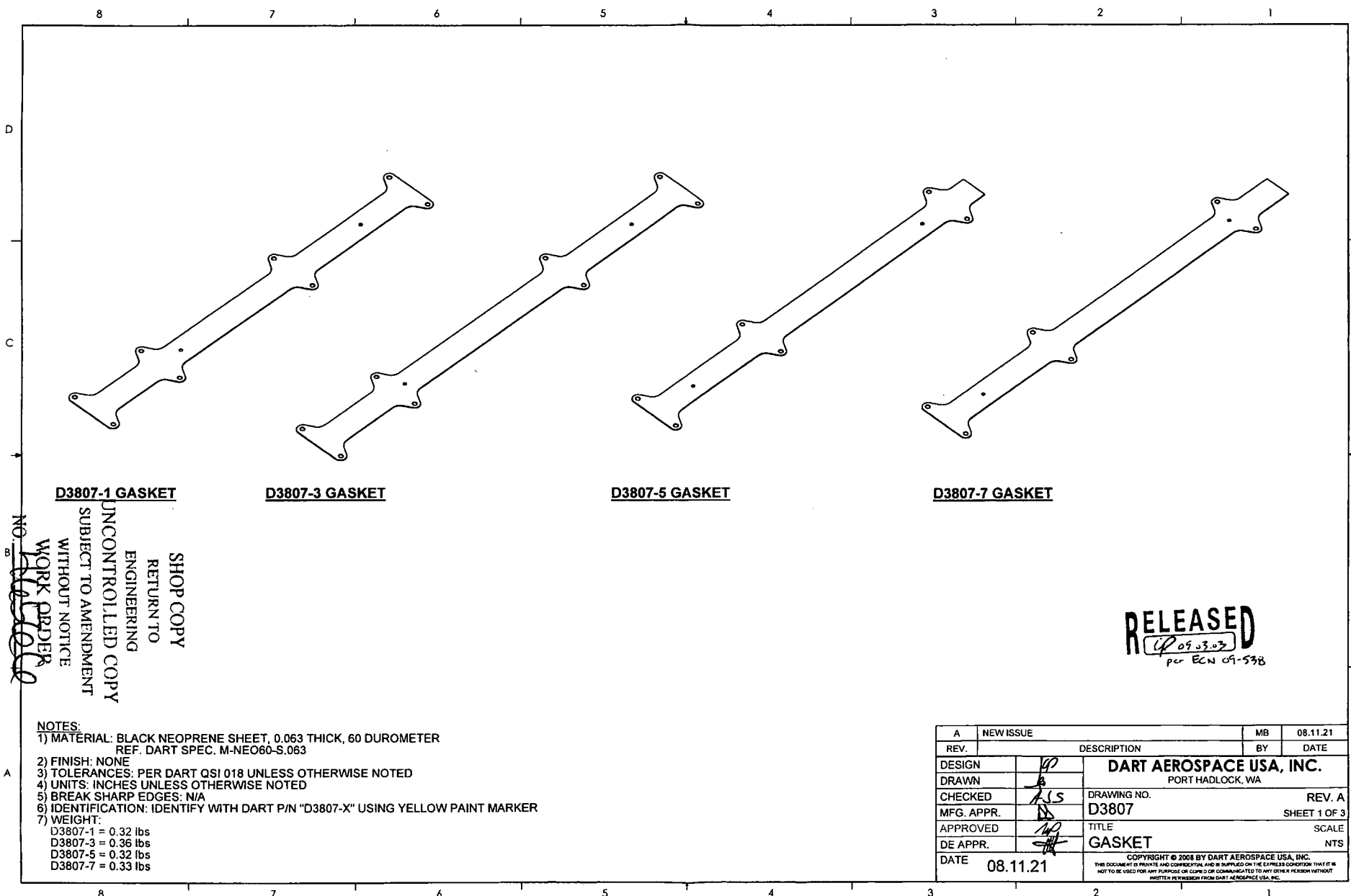
| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries



D3807-1 GASKET

D3807-3 GASKET

D3807-5 GASKET

D3807-7 GASKET

NO. *111111*
 WORK ORDER
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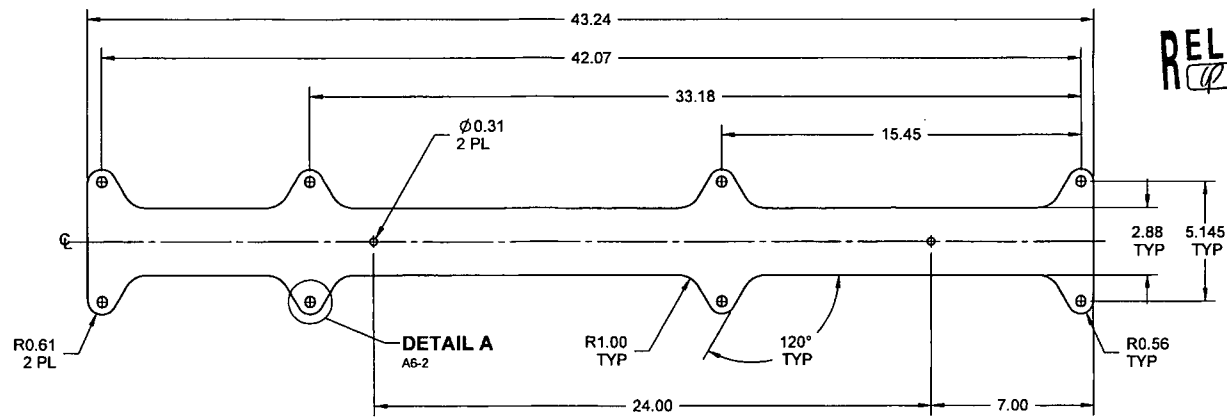
RELEASED
UP 09-03-03
 per ECN 09-538

NOTES:

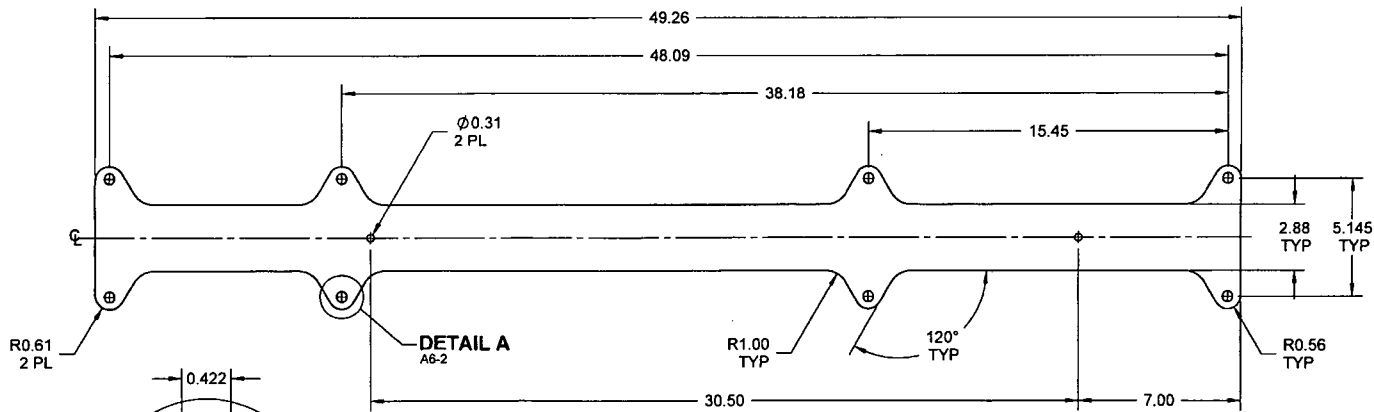
- 1) MATERIAL: BLACK NEOPRENE SHEET, 0.063 THICK, 60 DUROMETER
REF. DART SPEC. M-NEO60-S.063
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3807-X" USING YELLOW PAINT MARKER
- 7) WEIGHT:
 D3807-1 = 0.32 lbs
 D3807-3 = 0.36 lbs
 D3807-5 = 0.32 lbs
 D3807-7 = 0.33 lbs

| | | | |
|------------|-------------|--|--------------|
| A | NEW ISSUE | MB | 08.11.21 |
| REV. | DESCRIPTION | BY | DATE |
| DESIGN | <i>JP</i> | DART AEROSPACE USA, INC. PORT HADLOCK, WA | |
| DRAWN | <i>JS</i> | | |
| CHECKED | <i>JS</i> | DRAWING NO. | REV. A |
| MFG. APPR. | <i>JS</i> | D3807 | SHEET 1 OF 3 |
| APPROVED | <i>JP</i> | TITLE | SCALE |
| DE APPR. | <i>JP</i> | GASKET | NTS |
| DATE | 08.11.21 | <small>COPYRIGHT © 2008 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.</small> | |

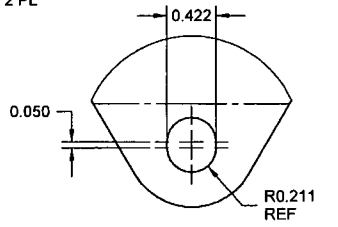
RELEASED
09.07.07



D3807-1 GASKET



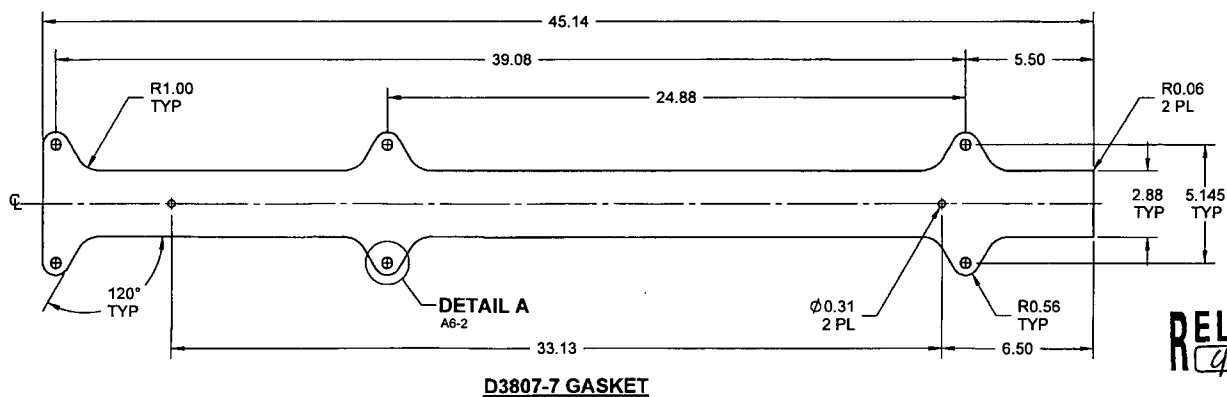
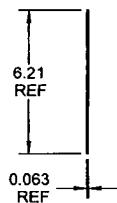
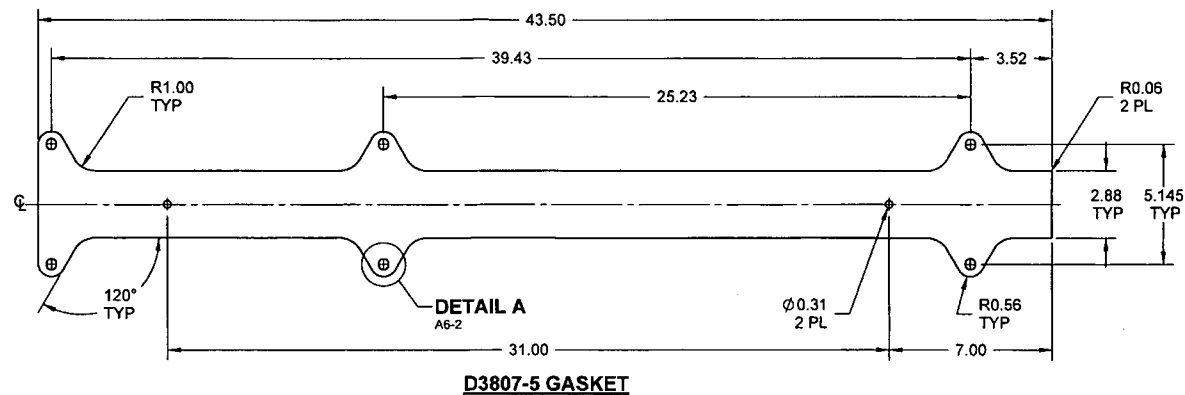
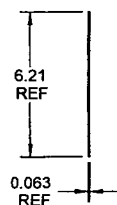
D3807-3 GASKET









DETAIL A: SLOT DETAIL

| | | |
|------------|----------|---|
| DESIGN | | DART AEROSPACE USA, INC. |
| DRAWN | | PORT HADLOCK, WA |
| CHECKED | | DRAWING NO. D3807 REV. A |
| MFG. APPR. | | SHEET 2 OF 3 |
| APPROVED | | TITLE GASKET SCALE NTS |
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| DRAWN |  | PORT HADLOCK, WA | |
| CHECKED |  | DRAWING NO. | REV. A |
| MFG. APPR. |  | D3807 | SHEET 3 OF 3 |
| APPROVED |  | TITLE | SCALE |
| DE APPR. |  | GASKET | NTS |
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